

**AMENDMENTS TO THE SPECIFICATION:**

Please amend the specification as follows:

Please replace the last paragraph on page 5 bridging page 6 with the following new paragraph:

As mentioned above, the frame structure portion 5 and the outer surface portion 6 are separated members. As shown in Fig. 3, the frame structure portion 5 is formed by a first roll molding equipment 101, and an intermediate process form 6a of the outer surface portion 6 is formed by a second roll molding equipment 102. The frame structure portion 5 which is come out through the first roll molding equipment 101 and the intermediate process form 6a which is come out through the second molding equipment 102 are combined as shown in Fig. 4 and supplied to the third roll molding equipment 103. Edge portions of 61 and 62 are respectively ~~bended~~ bent for enfolding the edge portions of the engaging portion 56 by a series of plural rollers 104 and rollers 105 and formed as shown in Fig. 2.